

From Complexity to Clarity

Transforming Supply Chain Planning with Generative Al

Agenda

- The wave of Generative AI in Supply Chain planning
- A demonstration of using Gen AI for network optimization
- How Supply Chain planners can think about using Gen Al

The wave of Generative Al

Large Language Models (LLMs) are the most mature Generative AI and handle structured data and text, which address most relevant Supply Chain use cases

Supported by Large Language Models (most relevant for Supply Chain) More mature Less mature Video / Audio **Structured data 3D Objects Multi-modal** Text Image **Current / demonstrated capabilities** • Voice to text Understanding Code generation Realtime ad image • Voice / emotion to Image description tabular data to and documentation personalization face animation • Text to video (Sora) Visual guestion extract insights Hyper-personalized Creation / iteration Protein folding answering Customer insights and Auto-labeling Layout optimization segmentation commentary

• Synthesizing data

High value but increasing complexity **Collect and summarize Translate and adapt Trigger action** Draft new content information existing content Write documents, emails, Assist with automating Research, synthesize, Adapt communications reports, etc. tasks with other systems and/or classify content for different audiences and contexts \sim Q ้× 503

Predict and forecast

Model expected future outcomes and identify opportunities and risks

Use cases

- Monitoring and collating information on market and vendor ecosystem (e.g., disruptions)
- Automates meeting prep and wrap-up (e.g., for demand and supply reconciliation discussions)
- Drafting inventory plan based on synthesized inventory data
- Generating reports on shortages, excess inventory or out of code inventory
- Creating market trend reports and develop historical sales data reports
- Chatbot that allows customers to track orders in real time and provides resolutions to queries (in concert with other techs)
- Identifying and correcting inconsistent / incorrect supply chain data (e.g., lot sizes, lead times)
- Automating and handling repetitive high-volume tasks such as data entry and sorting
- Detecting potential shortages and providing root-cause analysis and options for remediation (in concert with other techs)
- Providing sales team with predictive product availability information (in concert with other techs)

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Demonstration

Optimizing a supply chain network involves a series of critical questions and choices

Growth Enablement Responsibility Resilience Cost

How will changes in raw material costs impact network dynamics?

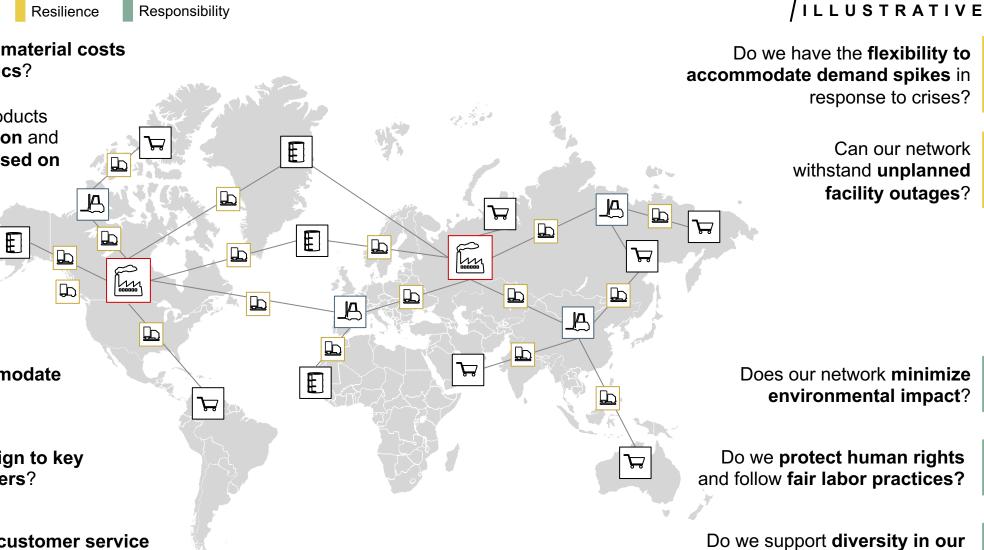
Are we producing our products in the lowest cost location and optimizing distribution based on customer demand?

Are our inventory levels aligned with our service and cost goals?

Can our network accommodate organic growth?

Do our network nodes align to key customer demand centers?

Where can we improve customer service levels?

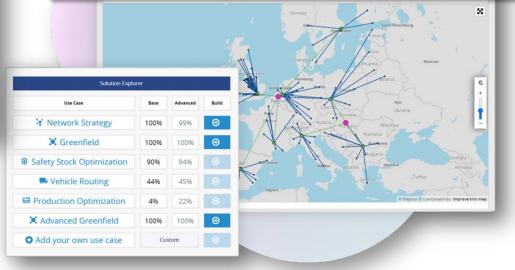


network / supplier base?

Many Supply Chain Optimization solutions are sophisticated and complex

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- Simple heuristics are preferred over Optimization-based models which may be harder to explain
- There is a need for specialist users or IT to setup. Major vendors offer paid certifications. This leads to higher latency as they are the only experts capable of modifying the model.



Can we use Generative AI to add transparency and ease the use of state-of-the-art solutions?

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Integrating Gen Al with supply chain planning

Supply Chain: Potential use cases for generative AI

High value b	ut increasing complexity -				>
Demand planning	• Synthesize market research to create organized databank (e.g., brand awareness, geography, sales trends)	 Develop outlines and proposals for demand planning based on synthesized market research 	Create market trend reports and develop historical sales data reports	 Autogenerate quarterly demand analyses based on set outline and key datasets 	 Automate demand prediction and order optimization by synthesizing historical sales data, price forecast, macro changes
Supply planning	Collect and synthesize internal (e.g., storage constraints, machine downtime, etc.) and external data (e.g., port congestion, route closures, weather, etc.)	 Identify and design plan effectiveness, product availability and plan adherence KPIs 	Generate reports on shortages, excess inventory or out of code inventory	 Generate scenarios and recommendations for planning exceptions Create alerts for gaps in plan 	Generate optimal sourcing logic for internal network by simulating SC scenarios
Inventory planning	 Synthesize supply and demand planning to assist in inventory level planning Navigation and verification of internal supply data 	Draft inventory plan based on synthesized inventory data	Generate reports on forward looking inventory projections (min/max tracking, etc.)	 Make recommendations for optimum min/max levels for products based on segmentation 	 Predict optimal inventory level and automatically adjust production levels to prevent bottlenecks Support in hedging volume recommendation
Sales and operations planning	 Monitor and collate information on vendor ecosystem Manage knowledge base for sales use 	Draft advanced S&OP based on real-time inputs from multiple sources	 Autogenerate profitability reports based on automated profitability calculations Support in drafting and developing negotiation strategy 	 Generate scenarios and recommendations for gaps to plan with financial impact 	 Predictive tool to analyze potential shortages (first alert, then root cause analysis, then option set)

While Generative AI has started to see adoption, there are still many challenges to delivering value

Challenges associated with using Gen. Al



Time / resources

Large language models can be time-consuming to train and run; minimized by leveraging third party models (e.g. from OpenAI)



Integration complexity

Capturing full potential benefits involves addressing substantial data / systems integration challenges

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Accuracy / correctness

Baseline models (prior to fine-tuning) can present inaccurate or false output

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Quality / refinement

Quality of language / images / output does not always meet requirements for some applications



Talent availability

Newer capabilities can make it challenging to identify / onboard talent required to manage it

Rights / ownership

Ownership rights of created content remain somewhat ambiguous

Unclear liability for harm



Ethical concerns

Al's cost-saving ability may render many jobs obsolete

Rise of deepfakes reduces trust in public figures, news and content

While real, these challenges are all addressable

Early adopters have an opportunity to establish a competitive advantage by capitalizing on the flywheel between user engagement and data / model performance



Questions